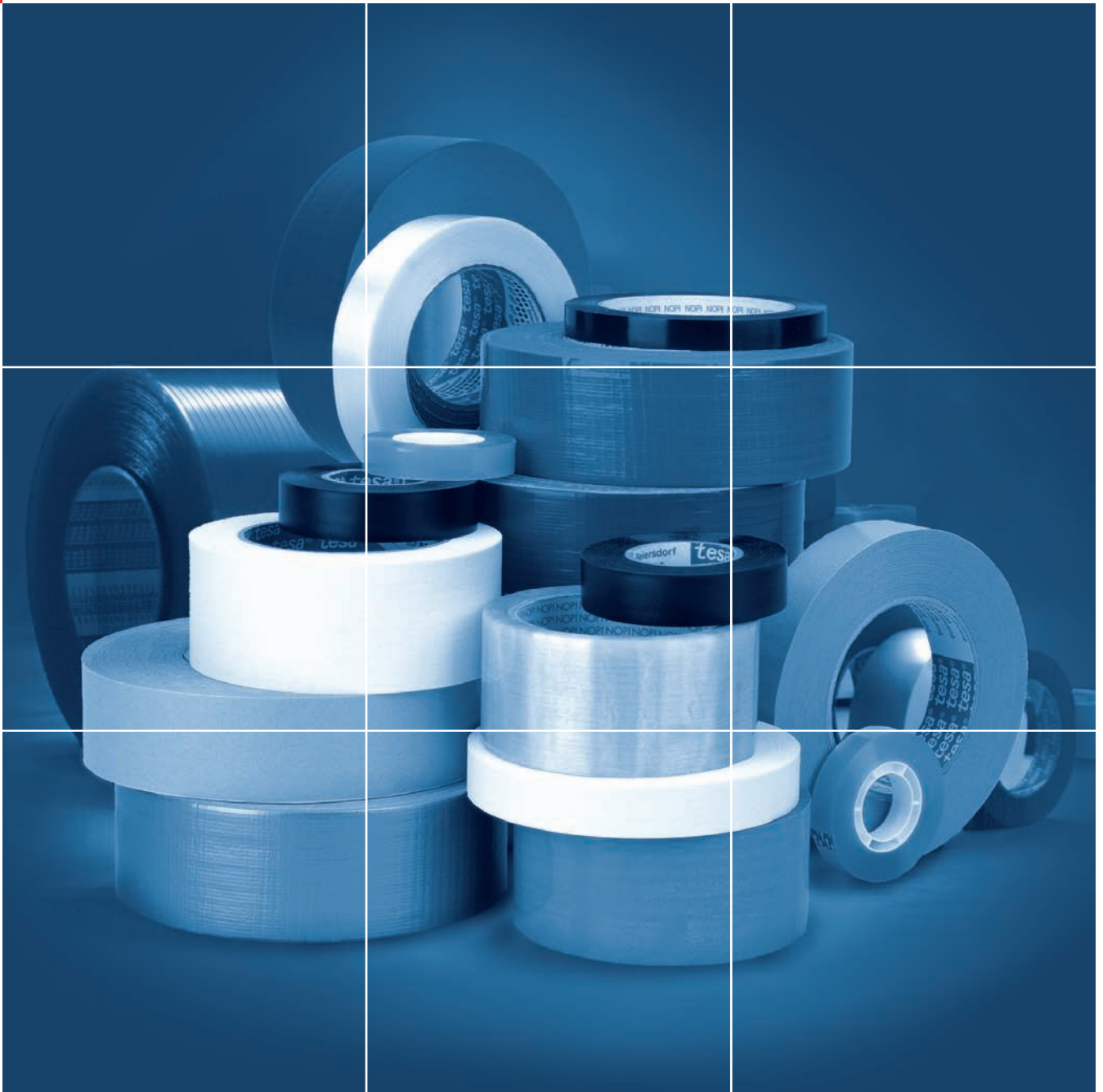


## General Industrial Tapes

adhesive tape solutions...beyond the roll



## Servicing Our Customers Beyond the Roll!

With more than a century of product innovations in pressure-sensitive adhesive tapes, tesa has become one of the world's largest suppliers of adhesive tape products.

In North America, tesa is dedicated to serving the United States, Canada, and Mexico with product solutions that are unique to these markets. With regional North American headquarters in Charlotte, North Carolina, over 35 sales offices throughout the continent, and 10 manufacturing/converting facilities around the world, tesa is well positioned to provide effective solutions for its customers.



### Quality

The tesa quality assurance program ensures that tesa products meet rigorous quality standards before they are shipped from our manufacturing facilities, including ISO 9001:2000, ISO/TS 16949:2002, and ISO 14001:2004 requirements.

### Service

tesa customers have service outlets available to them at all times. The tesa support team includes regional Sales Specialists, Application Engineers, an entire department of friendly and responsive Customer Care Associates, and the self-service tesa website.

### Innovation

A dedicated research and development staff is continuously working to create and test new products for both common and highly specialized applications. To date, tesa holds over 800 new product patents.

### Extensive Product Offering

tesa offers a full range of tape products, including double-sided, masking, packaging, and duct tapes, as well as a myriad of other standard and commonly-used tapes. This comprehensive product line lends tesa customers a single source for adhesive tapes and systems – a savings of time and money.

### Value

Not only do tesa customers receive products that perform, they also receive the tesa commitment to provide service levels that go well beyond the roll of tape.

### General Industrial Tapes

Product	Double-Sided	Thickness-mils	Adhesion-oz/in	Adhesive	Temp. Resist. F/C
<b>tesa 4900</b>	Unsupported adhesive transfer tape, clear	2	30	Acrylic	400°/204°
<b>tesa 4934</b>	Economy double-sided tape with cloth reinforcement, natural	8.7	91	Rubber	160°/70°
<b>tesa 4959</b>	Performance double-sided tape with tissue reinforcement, translucent	4	56	Acrylic	356°/180°
<b>tesa 4961</b>	Performance double-sided tape with paper reinforcement, white	9.2	54	Rubber	212°/100°
<b>tesa 4987</b>	Premium reinforced adhesive transfer tape, translucent	5	81	Acrylic	392°/200°
<b>NOPI 7002</b>	Reverse-wound ATG transfer tape, translucent	1.6	25	Acrylic	360°/182°
<b>tesa 51575</b>	Economy double-sided tissue tape, translucent	3.5	40	Acrylic	400°/204°
<b>tesa 50605</b>	High-performance double-sided corrugated splicing tape with tissue reinforcement, translucent	4.6	49	Acrylic	425°/218°
<b>tesa 50658</b>	Performance double-sided corrugated splicing tape with tissue reinforcement, translucent	3.7	41	Acrylic	425°/218°
<b>tesa 64620</b>	Economy double-sided tape with polypropylene reinforcement, white	7	89	Rubber	160°/70°
<b>tesa 64621</b>	Economy double-sided tape with polypropylene reinforcement, transparent	3.5	73	Rubber	160°/70°

**General Industrial Tapes (continued)**

Product	Masking	Temp. Resist. F/C	Thickness-mils	Adhesion-oz/in	Tensile-lbs/in	Elongation %
<b>tesa 4315</b>	Painter's masking tape, cream	200°/93°	6	35	20	8%
<b>tesa 4421</b>	Performance masking tape, high shear, cream	203°/95°	5.8	33	20	10%
<b>tesa 50124</b>	General-purpose masking tape, high shear, cream	203°/95°	5.6	27	20	10%
<b>tesa 53123</b>	General-purpose masking tape, cream	140°/60°	5	33	16	7%
<b>tesa 53134 PV2</b>	Low temperature universal masking tape, cream	225°/105°	5.9	30	21	12%

Product	Duct/Cloth	Thickness-mils	Adhesion-oz/in	Tensile-lbs/in	Elongation %
<b>tesa 4651</b>	Performance acrylic-coated cloth tape, silver, black, white, brown, red, blue, yellow, green	11.8	30	59	13%
<b>tesa 53793</b>	Premium polycoated cloth tape, black, olive drab, silver	12	45	28	16%
<b>tesa 53950</b>	Utility polycoated cloth tape, black, silver	7	32	22	18%
<b>tesa 53952 PV1</b>	Economy polycoated cloth tape, black, silver	8	35	20	18%
<b>tesa 53956 PV1</b>	Industrial polycoated cloth tape, black, silver, white, red, green, yellow, blue	9	40	22	18%
<b>tesa 53957 PV1</b>	Contractor polycoated cloth tape, black, silver	10	50	25	18%
<b>tesa 53958</b>	Professional polycoated cloth tape, black, silver	12	65	24	18%

Product	TPP & Filament	Thickness-mils	Adhesion-oz/in	Tensile-lbs/in	Elongation %
<b>NOPI 4090</b>	Tensitized polypropylene tape, regular duty, black, white	2.7	47	95	35%
<b>NOPI 4091</b>	Tensitized polypropylene tape, regular duty, clear, orange	2.7	47	95	35%
<b>NOPI 4092</b>	Tensitized polypropylene tape, heavy duty, black	4	47	140	35%
<b>tesa 4297</b>	High-performance tensitized polypropylene tape, ivory	4.5	70	155	35%
<b>tesa 4224</b>	General-purpose tensitized polypropylene tape, black, white	2.8	49	97	35%
<b>tesa 4288</b>	Performance strength tensitized polypropylene tape, black	4.1	49	143	35%
<b>tesa 4289</b>	Premium strength tensitized polypropylene tape, yellow	5.8	53	200	35%
<b>tesa 6291</b>	Ring Knife (for easy cutting of TPP tapes)	NA	NA	NA	NA
<b>tesa 53317</b>	General-purpose fiberglass reinforced filament tape, transparent	4	50	110	3%
<b>tesa 53318</b>	Performance strength fiberglass reinforced filament tape, transparent	4.2	50	130	3%
<b>tesa 53319</b>	Performance strength fiberglass reinforced filament tape, transparent	4.4	70	160	4%
<b>NOPI 53327</b>	General-purpose fiberglass reinforced filament tape, clear	3.5	60	85	9%

Product	Carton Sealing	Thickness-mils	Adhesion-oz/in	Tensile-lbs/in	Elongation %
<b>NOPI 4085</b>	Performance PVC (polyvinyl chloride) tape, tan, clear, printable	2.1	30	29	60%
<b>tesa 4104</b>	Performance PVC tape, clear, red, other colors, printable	2.3	43	29	60%
<b>tesa 4120</b>	Performance PVC tape with quiet release, clear, tan, white, printable	2.1	32	29	60%
<b>tesa 4124</b>	High-performance PVC tape, clear, tan, white, printable	2.4	32	35	75%
<b>tesa 4204</b>	Premium PVC bag sealing tape, green, red, white, other colors	2.2	18	25	75%
<b>tesa 4263</b>	Standard biaxially-oriented polypropylene tape, hot melt rubber adhesive, clear, tan	1.9	30	25	90%
<b>tesa 4264</b>	General-purpose biaxially-oriented polypropylene tape, hot melt rubber adhesive, clear, tan	1.6	30	22	90%
<b>tesa 4269</b>	Premium biaxially-oriented polypropylene tape, hot melt rubber adhesive, clear, tan	3	53	37	90-100%
<b>tesa 4285</b>	Performance biaxially-oriented polypropylene tape, hot melt rubber adhesive, clear, tan	2.2	45	35	90-100%
<b>tesa 4286</b>	High-performance biaxially-oriented polypropylene tape, hot melt rubber adhesive, clear, tan	2.5	45	37	90-100%
<b>tesa 4312</b>	Performance kraft flatback tape, synthetic rubber adhesive, dark brown	6.3	75	35	3%
<b>tesa 4313</b>	Performance kraft flatback tape, synthetic rubber adhesive, tan, white	4.3	68	27	8%
<b>tesa 6259</b>	Carton sealing tape dispenser	NA	NA	NA	NA
<b>tesa 53302</b>	Premium kraft flatback tape, natural rubber adhesive, tan	7	48	40	7%
<b>tesa 53313</b>	Performance kraft flatback tape, natural rubber adhesive, tan	6.8	63	40	6%

Product	Tear Tape	Thickness-mils	Adhesion-oz/in	Tensile-lbs/in	Elongation %
<b>tesa 4236</b>	Performance tear tape, red, white	3.5	39	90	35%
<b>tesa 4236 PV3</b>	Premium strength tear tape, white	3.5	63	97	35%
<b>tesa 53497</b>	Premium tear tape, white	5.9	50	200	35%

Product	Auxiliary	Thickness-mils	Adhesion-oz/in	Tensile-lbs/in	Elongation %
<b>tesa 4101</b>	Transparent cellophane tape, hand-tearable, low stretch, anti-static, clear	2.2	74	32.4	25%
<b>tesa 4208</b>	Vinyl insulating tape, black (UL, CSA)	6.7	22	17	180%
<b>tesa 4392</b>	Masking film with anti-spotting	0.6	N/A	N/A	N/A
<b>tesa 4394</b>	Masking film	0.35	N/A	N/A	N/A
<b>tesa 53900</b>	Aluminum foil tape with liner, silver	4	90	17	3%
<b>tesa 60760</b>	High-performance soft PVC aisle marking tape, various colors	6	26	15	160%

## Adhesive Tape Solutions... Beyond The Roll

For over a century, tesa has pioneered the development of pressure-sensitive adhesive tape technologies. This rich tradition of innovation dates back to 1882 when the company's founder patented a method for manufacturing medical adhesive dressings. With this invention came the beginning of a global enterprise dedicated to the development and promotion of advanced adhesive tape solutions. Today, the world-wide tesa enterprise services customers in over 100 countries around the globe and holds hundreds of product patents. In North America, tesa markets many diverse product lines including double-sided fastening tapes, masking tapes and associated products, packaging tapes, and commonly-used industrial tapes. These are in addition to the company's duct and specialty tape products. At tesa, it is our charter to provide our customers with service levels and applications expertise that are second to none in the industry. With this as our goal, we stand committed to providing adhesive tape solutions beyond the roll!



*tesa tape, inc. North American headquarters*

### NORTH AMERICA

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